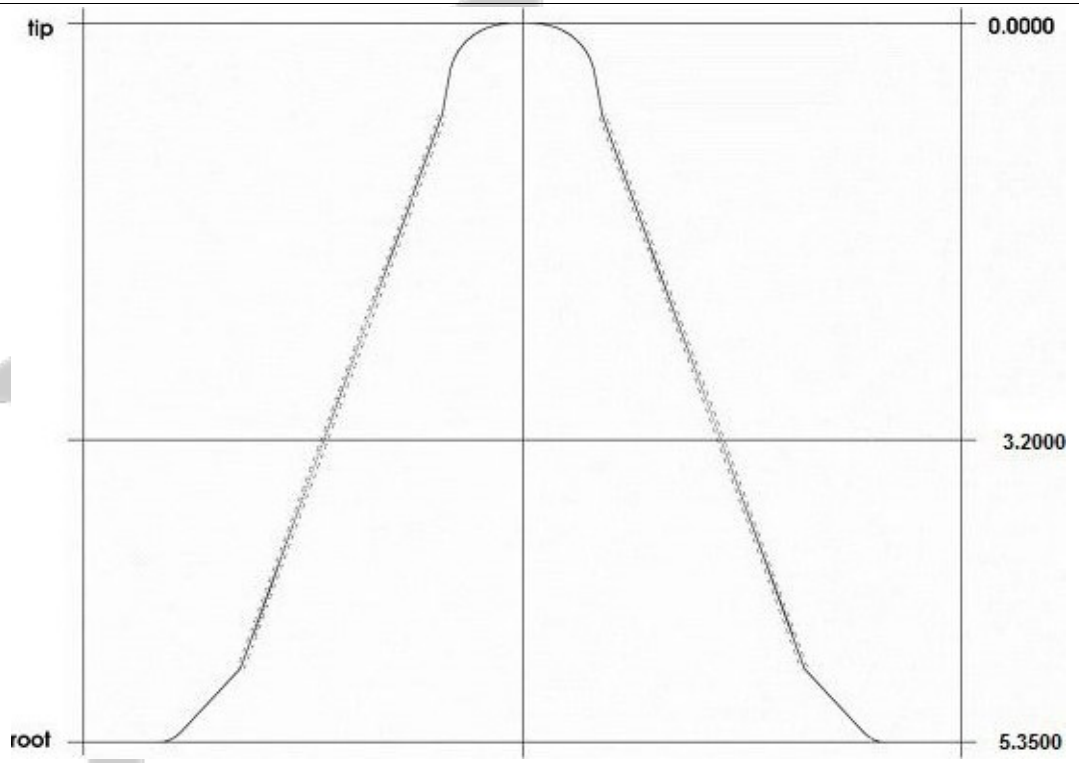




esco

measured on GMX

(12) profile deviation Of the cutting edges start tooth 30)



Własność intelektualna firmy:
Tradensa Sp. z o. o.
 Ul. Urocza 5a, 62-081 Wysogotowo
 NIP: 781-20-22-828
 KRS: 0000910290

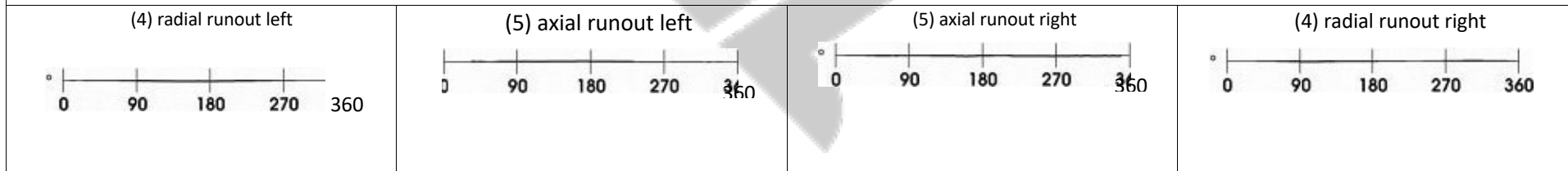


	nomina	real					nomin	real
FfS	6.0			nominal			60	
		AAA	(13) tooth thickness fs	-16.0	AA			

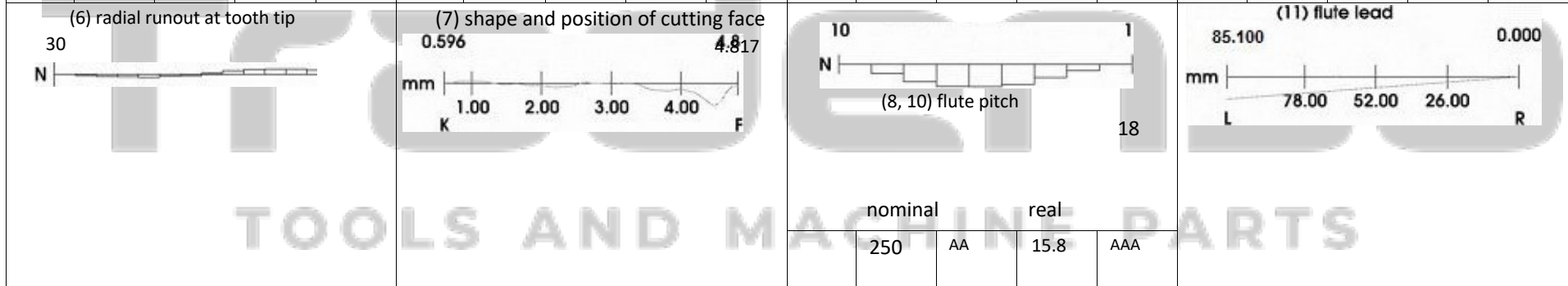
TOOLS AND MACHINE PARTS

ident number displacement in X (mm): displacement in y (mm): rotation C): number 01 points; maximum filtered points sigmafactor: material:	WF 0.0127 -0.6086 0.0000 12 50 2.0	Własność intelektualna firmy: Tradensa Sp. z o. o. Ul. Urocza 5a, 62-081 Wysogotowo NIP: 781-20-22-828 KRS: 0000910290	CCi Hob Measurement Capital Tool Industries (India)
			19/07/2021 inspector: CAPITAL job name: v2-169 18979m hob number.v2-169
			20 um

ident module thread direction number threads tip circle diameter	WF 1.65 L 1 90.1	pressure angle left pressure angle right addendum tooth depth tooth thickness	18°00'W 18°00'00" 3.2000 5.3500 2.6671	number Of nutes cutting face distance flute lead axial measuring length	5.33522 14 0.0000 straight 90.0000
--	------------------------------	---	--	--	--



nominal	nominal	nominal	nominal
ftp	AAA	fps 3.0	AAA
		fps 3.0	AAA
		frp 5.0	



nominal				nominal				120		AA				nominal		real	
12.0	AA			12.0	AA	10.2		fuN	120	AA	3.0	AAA		50.0	AA	-20.7	AAA
nominal				nominal				nominal				nominal					
								80			AAA						
			AA	fHF		2.0	AAA	fe									
								Tolerance table: DIN396e start:				Cti Hob Measurement Capital Tool Industries (India) 19/07/2021 inspector: CAPITAL job name: v2 169 1.6979m hob number: v2-169					
								 '—d NIX <small>Własność intelektualna firmy: Tradensa Sp. z o. o. Ul. Uroczą 5a, 62-081 Wysogotowo NIP: 781-20-22-828 KRS: 0000910290</small>									
				FPX	8.0												
fpx	80		AAA	fpX													
fp3	8.0		AAA	fp3	8.0												
																50 um	

Tradensa

TOOLS AND MACHINE PARTS